



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3935-1
Job Sheet 182648



Part No: D3935-1

Job Qty: 2 ea

Part Name: Pylon Wall Protector, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/29/18

Job Tracking No:

Due Date: 9/21/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		9/21/18	0.00	0.00	Start Up Waterjet		SC 18/09/19
100	Waterjet	2 pcs		9/21/18	0.37	0.60	Waterjet1		SC 18/09/19
110	QC	2 pcs		9/21/18	0.00	0.00	QC2 Waterjet-3		SC 18/09/19
120	QC	2 pcs		9/21/18	0.00	0.00	QC8-3		DA SEP 21 2018 68
130	Packaging	2 pcs		9/21/18	0.00	0.00	Packaging3	PKG	6 SEP 21 2018 9-89
140	QC21-SA	2 Ea		9/21/18	0.00	0.00	QC21		21 SEP 21 2018 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MLEXS.125-F60029-04	GE Plastics Lexan Sheet (Dark Grey)	17.3800 sf (8.69 ea)	90-Start up Operation	M13851

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MLEXS.125-F60029-04	17	2,382	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																					
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Date : _____		Step #: _____		QTY Effective : _____			MRB (QSI042) Approval																																						
Disposition								Completed By																																					
Dart Aerospace Ltd. 1270 Aberdeen Street Hawthorn, ON M6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 09/20/18 Container No: S111893 Part: D3935 - 1 Job No: 182648 Serial No/Batch: S111893 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's								Lead hand / Supervisor Approval Verification																																					
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DART AEROSPACE LTD		Work Order:	182648
Description: Pylon Wall Protector, LH		Part Number:	D3935-1
Inspection Dwg: D3935 Rev: B		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
8.05	+/-0.030	8.05	1		VSC-01	
15.05	+/-0.030	15.09	1		MC	
19.00	+/-0.030	19.00	1			
19.25	+/-0.030	19.25	1			
20.25	+/-0.030	20.25	1			
23.25	+/-0.030	23.25	1			
24.35	+/-0.030	24.35	1			
29.25	+/-0.030	29.25	1			
32.75	+/-0.030	32.75	1			
1.00	+/-0.030	1.00	1			
3.50	+/-0.030	3.50	1			
9.00	+/-0.030	9.00	1			
17.00	+/-0.030	17.00	1			
18.50	+/-0.030	18.50	1			
33.40	+/-0.030	33.40	1			
34.25	+/-0.030	34.25	1			
34.60	+/-0.030	34.60	1			
34.72	+/-0.030	34.72	1			
22.85	+/-0.030	22.85	1			
19.15	+/-0.030	19.15	1			
35.39	+/-0.030	35.39	1			
0.125	+/-0.010	0.125	1			

Measured by:	SC	Audited by:		Preliminary Approval:	N/A
Date:	10/09/19	Date:		Date:	N/A

Rev	Date	Change	Revised by	Approved
A	09.06.22	New Issue	KJ	
B	10.08.18	Dwg Rev updated	KJ	